



SOLUBLE OIL EXTRA

Drill Oil - Herbert Tested Lubricant

Description

Soluble Oil Extra is an emulsifying oil for metal working, based on a mineral oil, to which high-quality emulsifiers and various additives were added. The addition of this product to water (see application) gives the following properties:

- A stable, milky emulsion.
- Outstanding protection against corrosion.
- Little inclination to foaming.
- Good resistance to bacterial growth.

Kwaliteitsniveau

HERBERT CORROSION TEST IP 125 (10%) 0/0-0

Available in

Cartons of 24x1 L, 12x2 L and 6x5 L.
Barrels of 30, 60 and 208 L.

Application

10% Soluble Oil Extra (add 1 part to 9 parts water and stir well) provides a good cooling lubricant for drilling, turning and cutting the normal types of trading steel. Under certain conditions it may be necessary to add extra bactericide to the system. Store this product frost free and use within a year regarding the stability.

Photo



Typical properties

Density 15°C	0.887
Viscosity cst 40°C	31.0
Viscosity cst 100°C	5.4
Viscosity index	108
Flashpoint COC °C	170
Total Base Number	9.5
Nitrite	absent

Average oil analysis without engagement



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