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# CUTTING OIL EXTRA

Cutting Oil For A Variety Of Procedures.

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## Description

Cutting Oil Extra is a yellowish brown, sulfurized cutting oil, containing special base-oils and excellent extreme pressure additives imparting a higher film-strength than normal.

Cutting oil Extra has the following properties :

- Very good EP "Extreme Pressure" properties
- Improved lubricity
- Prolonged use of tools
- Good and smooth finish
- No annoying smell or inflammations of the skin

## Available in

Cartons of 24x1 L, 12x2 L and 6x5 L.  
Barrels of 30, 60 and 208 L.

## Application

Cutting Oil Extra is especially recommended for workshops dealing with a great variety of heavy machining procedures and where a metalworking fluid with very good lubricity is required.

This oil is excellently applicable for machining on automates and torrent-lathes when the cutting speed and feed are considerable.

It can be used for all metals and alloys including stainless steel, except for some non-ferrous alloys and yellow metal (discoloration of these metals.)

## Typical properties

Density 15°C	0.880
Viscosity cst 40°C	35
Viscosity cst 100°C	6.3
Viscosity index	135
Flashpoint COC °C	208
Falex Load	1750
Four Ball Test	400

Average oil analysis without engagement



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